Unity Special Equipe 2015

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Hinckley Unity Manx Triton frame now available.

Also now taking orders for the New Unity Harley
Sportster Manx frame.

50+ years of trading in British Motorcycle parts.

Unity Converta Engine Plates, See page's 21/22

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We are open 9am to 4pm Monday to Friday

Prices are subject to alteration at any time.

All prices in this Catalogue are inclusive of VAT

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By post: UNITY SPECIAL EQUIPE (Spare Ltd)

26-30 Lowgates Staveley Chesterfield S43 3TT

Kindly place your order by phone or email. Please only give card details by phone.

This catalogue represents a tiny selection of our extensive stock. Should you require any genuine new / old stock parts we are usually able to help, and it's nearly all British made! Kindly phone with your requirements.

All prices are inclusive of VAT

Alloy Petrol Tanks

Although we try to keep the alloy petrol tanks in stock, they are in short supply, therefore it is possible that there will be a delay of several weeks, mainly for the larger tank. All alloy tanks are fitted with quick action monza caps. Please note, these items are not simply alloy tanks, they are of top quality and individually created by a true artist. 'SECOND TO NONE' (Guaranteed)







UNAX1	Manx Type 5 Gallon Tank	£850.00
	unpolished as original	
	When ordering, please state if your	
	featherbed frame is <u>slimline</u> or	
	wideline and also if tank is for a Manx	
	Norton or std road machine, ie Atlas,	
UNAX1A	Triton etc	b £875.00
UNAXIA	Manx Norton Type with cutaway for car and breather	D £675.00
UNAX1B	Manx Style with integral oil tank. Fitted	Fibreglass
	with two large monza caps	only.
	Ideal for all featherbed frames,	See page 2
	Essential for the <i>Norvin</i>	5000
UNAX7	Manx Style 5 Gallon type. With T140 ba	
UNAX9	Lowboy Manx Type 4 Gallon Unpolished	
UNAX2	Manx 3 Gallon, Lyta Style, Short circuit	£850.00
	tank baffled as original	
LINIAVOA	Short circuit or sprint usually in stock	- 0070 00
UNAX2A	Manx Norton Type with cutaway for carl	
UNAX5 UNAX5A	As above with T140 Oil In Frame base	£900.00
UNAXSA	T140 Triumph, approx, 3 Gallon for use with original seat	£900.00
UNAX8	Mini Manx 4 gallon same shape as	£850.00
ONAXO	UNAX1	2000.00
UNAX10	Mini Manx with Commando base	£900.00
UNAX3	B.S.A Gold Star	£900.00
ONAXO	Racing tank as original, 2 petrol taps	2000.00
WED 46	Clipon indents £25.00	
KIKAS	Extra tap hole £20.00	
	Polishing to tanks	
	add £30.00	
UNAX11	Manx Type 3 Gallon, Lyta Style. Short	£920.00
	Circuit tank, baffled as original.	
	Complete with flush, locking cap.	
	2 bobbins at rear and one at the front	
	to take 3 strong rubber bands	
	(Supplied) Despenses with the need to	

Profesionaly painted and
lined Triton, Manx, Norton etc
BSA competition trials tank, approx 11/2 gallons

£780.00

£850.00

UNAX4 Norton Commando
Capacity approx. 4 Gallons See page
48 for more Alloy tanks.

use tank strap, Rubber and toggle clip.

Finest Quality Guaranteed. Other specials made to order.

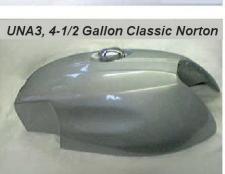
Fuel Tank Mounting Rubbers. £5.00 ea, Recommended 8. Picture bottom of page 2

More Alloy tanks, see page 48...!

Fibreglass Petrol Tanks and Accessories

All tanks are fitted with alloy quick action caps









Important; Our f/glass tanks are supplied with a lining material to resist ethanol fuels.

UNA1 Approx. 4 Gal. Manx style petrol and 6 £545.00 pint oil tank. Finished in various colours and supplied to fit wideline and slimline Nortons. I large, 1 small QA cap UNA2A Manx style 1971/72 Triumph oil in £340.00 frame models with centre bolt fixing, large cap UNA2B Manx style Pre-1970 models, Two £440.00 bolts at front fixing, cutaway for coils 650 twins UNA2B500 As above for 500 twins £440.00

£440.00 UNA₂C 5 gal. Petrol tank only, finished in various colours and supplied to fit wideline or slimline Nortons. **UNA3** £440.00 4-1/2 gal. Classic tank. Shaped as

UNA2c £420.00 **UNA4A** Small Manx shape 3 Gal. tank

UNA4B After many years absence we now £440.00 have the 41/2 Manx shape, Slimline and Wideline.

As above with integeral oil tank, Large UNA4c £545.00 alloy cap and small oil cap

UNA6 Stainless steel petrol tank strap. £31.50 with or without holes Long 32" Short 29"

> Tank strap backing rubber £4.00



UNA7A Petrol tank mounting Rubber £5.00 each. 8 per tank, reccomended..!



Tank strap toggle clip, made to original Manx drawing, Chrome finish

£45.00

All prices in this catalogue are inclusive of VAT

UNA8

Petrol Tank / Oil Tank Accessories

Triton Norbalan	UNA9 Water-slide (A) (B) Vynill (C) (D) (E) NEW	Tank transfers. Double lined, (Varnish fix) Available with one thick black and one thin red line 14" / 7" for large tanks 13" /5-1/2" for lowline tanks Free tin varnish with each pr. New Manx Tank linings Large New Manx Tank linings Small Manx linings Gold & Black Large	£5.86 ea. £5.86 ea. £14.50 ea. £13.50 ea. £15.90 ea.
	(F) NEW	Manx linings Gold & Black Small	£15.00 ea.
	UNA10	NOTE: Clear varnish UNA197 must be used with UNA9 waterslide transfers Racing type fuel tap, lever type. Updated taps with filter ½ + ½ thread, brass. Can also be used on BSA models with special reducer fitting UNA10c included.	£1.25 £27.50
	UNA10b	Smaller cock type 1/4 + push over	£11.00
	UNA10c UNA10d UNA10e UNA10F UNA11 UNA12	Reducer 3/8" BSP 2-1/4" BSP Dowty washers BSA 90° Tap, C15 etc. Push Pull Two Cock type taps with reserve Spigot Spigot Nut	£3.55 £0.60 £20.00 pr£26.00 £0.80
UNA13 UNA13a	UNA13 UNA13a UNA13b UNA13c	Spigot 90° with nut "T" spigot for twin carbs "T" piece (plain) Clear-braided petrol pipe.	£6.95 £6.95 £2.70 Per foot £1.00
UNA14a		UNA 14b UNA 14c	
	UNA14 (A) (B) (C) (C1) (C2)	Oil Filters for fibreglass or std tri. for Alloy tanks or std Norton NEW 90° angled filter For f/glass or std tri For Alloy tanks or std Norton	£18.00 £18.50 £25.00 £26.00 £26.00
	UNA15	Angled 90° filter union, Manx, ES2 type. Brass, suitable all alloy oil tanks, see UNA17/18/19/20 Includes spigot and nut UNA15a and UNA15b.	£49.00
UNA15	UNA15a UNA15b UNA15c	Brass nut for UNA15 Spigot for UNA15 Triumph pre-unit sump filter	£1.95 £1.95 £12.00

Alloy Central Oil Tanks

All alloy tanks are made to the most stringent specifications and have been successfully used in racing machines for a good many years. All joints are argon welded, highly polished finish. These tanks are second to none in quality. Made exclusively for UNITY SPARES Ltd.

See page 40 for

See page 40 for battery carrier



UNA19 UNA21 Stainless Steel



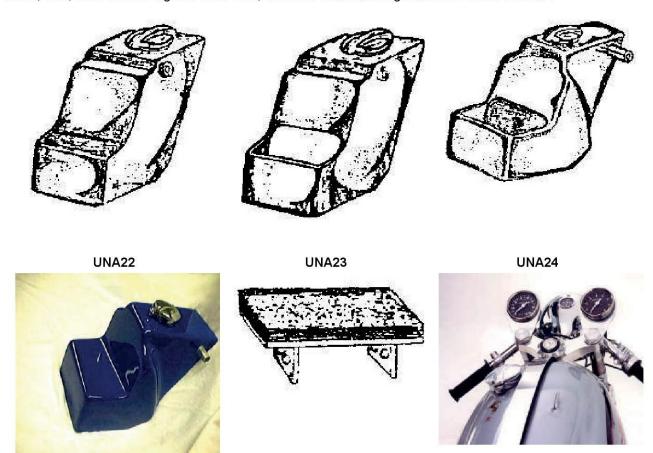
Paint and Lines 490.00

OT3 UNA16	Rubber mounting fixing kit for oil tanks Wideline central oil tank	£12.50 £410.00
UNA18	Manx type central oil tank with large quick action cap and breather. Also suitable for wideline	NLA
UNA19	Slimline central oil tank	£440.00
UNA21	Wideline stainless steel mirror finish, superb quality	£600.00

All the above tanks are fitted with a drain plug and QA cap

Fibreglass Central Oil Tanks

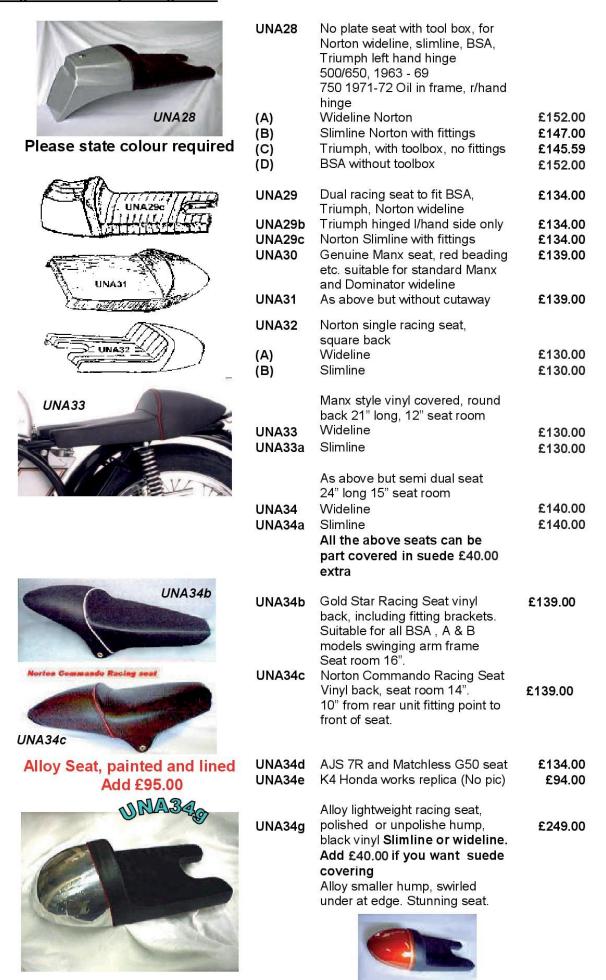
Fibreglass tanks are made to rigid specifications. Screw in filter supplied separately. Stock colours Black, Silver, White, Red, other colours Light or Dark Blue, Yellow or British Racing Green are made to order.



	UNA25	UNA26	UNA27	
UNA22	Wideline central oil tank			£167.00
UNA23	Wideline central oil tank with battery	pocket		£175.00
UNA24	Slimline central oil tank with battery p	ocket		£175.00
UNA25	Slimline central oil tank			£167.00
UNA26	Oil tank table for use with both alloy a	and fibreglass central oil tanks		£30.50
	Enots quick action caps			
UNA27a	Large, 2-1/2"			£45.88
UNA27b	Small, 2"			£40.83
UNA27c	2" flush locking cap as used on UNA	X11		£89.99

All prices in this catalogue are inclusive of VAT

Fibreglass and Alloy Racing Seats



Fibreglass Mudguards

Colours: Black, Silver, red. Other coulours available to order.

UNA35 UNA36	Manx Norton fibreglass musguard (oil tank guard) to fit wideline frames only As above but longer to fit Dominator Wideline only	£69.00
UNA37	Clip-on razor edge fibreglass mudguard. Universal to fit most machines	£33.00
UNA38	Heavier version of the above for Manx Norton	£46.00
UNA39	Bolt on fibreglass mudguard to fit most machines with studs on the inside of fork legs	£46.00
UNA40	Grand prix, front fibreglass mudguard	£49.00
UNA41A UNA41A/1 UNA41B UNA41C UNA42 UNA42A	Highly polished "Y" brackets Norton short roadholder Norton long roadholder BSA Triumph Triumph T140 kinked for clearance Wide blank no bottom holes suitable for any machine (3 3/8")	Pair £38.55 £38.55 £38.55 £38.00 £38.00

Please remember to state colour, model and year when ordering Mudguards.

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<u>Mudguards</u>

Powder coating available, £15.00 per guard

UNA43	Plain Steel Mudguards		
Ref. No. MC8RE MC5RE MC2FE	19" x 6" Rear flatish side D section 19" x 5" Rear C section 19" x 41/4" Front C section	(C) (A) (B)	£59.00 £59.00 £49.00
UNA44	Stainless Steel Mudguards Polished 19" x 41/4" Front plain section C section 19" x 5" Rear plain section C section 18" / 19" x 6" Flat Side D section	(A) (B) (C)	£79.00 £97.00 £97.00
UNA45	Chrome rear, plain section 18" – 19" D section		£86.00
UNA46	Polished Aluminium Mudguards 18" / 19" x 4" Front C section 18" / 19" x 5" Rear C section 18" / 19" x 6" Flat Side D section	(A) (B) (C)	£69.20 £70.48 £69.40
UNA47 UNA47A	Manx Style Mudguards Polished Alloy (rolled to original Norton spec.) Front 27" Rear 33" Longer rear 41" will accomodate No. plate		£69.20 £70.48 £78.50
UNA48	Manx Style Mudguards Alloy, painted 'Black' (rolled to original) Norton spec.)		222.22
UNA48A	Front 27" Rear 33" Longer rear 38" will accomodate No. plate		£69.20 £70.48 £78.00

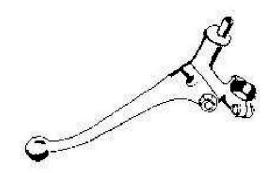


Manx Mudguard Front and Rear

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Control Levers

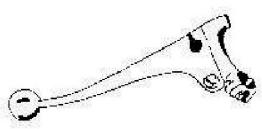


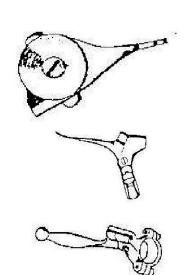
UNA50	Chromed steel ball-ended brake and	£69.70
UNA50a	clutch levers with adjusters - Doherty Same as UNA50 with adjusters and	£29.80
UNA50b	ball end. Good quality pattern BSA Triumph levers with cam type	£79.95
UNA 50c	adjusters - Doherty Polished alloy levers with adjusters	£29.73

Original Manx pattern clip-ons back at last after many years. Heavy chrome £173.50 finish.



REMEMBER, all prices in this Catalogue are inclusive of VAT.





UNA50d UNA50e UNA51	Doherty pattern polished alloy Amal pattern Chromed steel ball-ended brake and	£41.50 £30.50
ONAGI	clutch levers without adjusters 7/8" 1"	£49.00 £49.00
UNA51a UNA51b UNA51c UNA52	As above without the ball-end Doherty 1" with adjusters Not ball-end Doherty 1" no adjusters, not ball end. Mag Levers and air control levers left and right hand for 7/8" handlebars in chrome plate. (Doherty)	£49.00 £49.00 £49.00 £18.50
UNA53	Similar to above with rounded tips and longer	£14.50
UNA53a	Combined Mag and air lever	£40.66
UNA55	Valve lifter for 7/8" handlebars	£23.80
UNA56	Valve lifter with ball-end for 7/8" handlebars	£24.90

All prices in this catalogue are inclusive of VAT

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Handlebars

Tommaselli	UNA58	Ace Bars TOMMASELLI fully adjustable	£95.50
	UNA59a	Senior Ace	£30.50
	UNA59b	Junior Ace	£30.50
	UNA59c	Semi straight Norton Vincent pattern	£23.50
	UNA59d	Triumph pattern 7/8" or 1" Speed Twin	£23.00
/ 1996	UNA59e	Scrambles bars cross braced for extra strength	£25.00
	UNA59f	Highrise bars 6" or 9"	£25.00
	UNA59g	Standard Velo, BSA, Ariel	£23.50
	UNA59h	Export USA type	£22.00
	Clip UNA60	Ons Cross-over, chrome plated 1-3/8" 35mn 38mm, 33mm, 32mmEnquire for other	
		sizes.	
W E	UNA60a	Swan neck clip-ons most sizes	£81.50
	UNA60b	Goldstar clip-ons	£80.50
828		Lucas Altette Type Horn	£165.00
	UNA61	6 volt, also 12 volt, complete with bracket. Straight or kinked.	
	UNA61a	Backet (Only) for above Straight	
Augi V	UNA61b	Kinked	£18.00
			£19.00

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Twistgrips



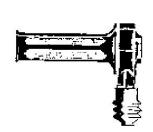
UNA64	Triumph type twistgrip as original	£27.00
UNAG4	Thumph type twistgrip as onginal	LZI.

W			
	UNA65	Handlebar grips, Doherty type	£7.50
	UNA65/1	Cushion Grips	£9.50



UNA66 Standard twistgrip chrome plated for 7/8" £19.95

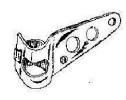
bars



UNA66b	As above for 1" bars	£17.95
UNA67	Daytona twin pull twistgrip Tommaselli	£58.50
UNA68	Amal Quick action twist grip	£40.50

UNA68b Amal adjustable Semi-Quick Action
Twistgrip Fast to Slow for road use

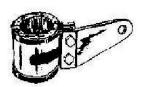
Lamp Brackets



UNA69 Chrome plated universal fitting lamp brackets £27.50



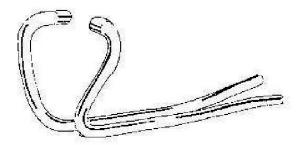
UNA70 Lamp brackets to fit British bikes, please state make of machine, genuine John Tickle £49.00



UNA71 Rubber mounted lamp brackets £37.50

Exhaust Pipes

TT Pipes



UNA72a	<u>Triumph</u> These will fit all pre-unit Triumph twins and all unit 650, 750cc twins, including Triton and Tribsa. When ordering please state the exact model, year and if the pipes fit onto or into the head. For Triton we need to know if the engine is unit or pre-unit	£210.00
UNA72b	Norton These will fit Commandp, Atlas, 650SS, Std. 88 and 99 Dominator Please state the exact model and year when ordering	£210.00
UNA72c	BSA all twins These pipes run under the centre of bike and splay out to accomodate two megas	£210.00
UNA72d	New T.T. pipes similar to T.T. pipes UNA72 but tailored specially to fit oil in frame Triumphs (Short megas UNA76 suitable for UNA72.d)	£255.00
UNA72e	Original Bonnerville, short 1.3/4" full bore pipes, as used on the racing Bonnerville in the 1960s.	£195.00

UNA73

Sweptback Pipes UNA73

Heavy gauge, For Triton, Tribsa etc, converta plates must be used. For home made or (none Converta engine plates) pipes can be made to your patterns but as one off's they will be expensive.



UNA73a	BSA A7, A10 (pair)	£189.50
UNA73b	BSA A50, A65 (pair)	£189.50
UNA73c	Norton 88/99 standard (pair)	£189.50
UNA73d	Norton SS models Atlas etc. with downdraft cylinder head (pair)	£189.50
UNA73e	Norton Commando (pair)	£189.50
UNA73g	Triumph twins (please state year and if pipes fit onto or into head	£189.00
UNA73i	BSA 250cc C15 etc	£110.00
UNA73j	BSA Gold Star	£144.00
UNA73k	Manx Norton	£144.00
UNA73I	AJS 7R and G50	£144.00
UNA73m	BSA C15	£110.00
UNA73n	Norton ES2 in featherbed	£144.00
UNA73o	Triumph 1¾" large bore (pair)	£210.00

Performance Systems

UNA74 The new Commando 2 into 1 are 1 5/8" full bore and are a much better fit than any previous commando special pipes

UNA74/1 Complete with UNA76 (A) (B) or (C) £295.00



UNA74a 2 into 1 Triumph, Triton, Tribsa. Exits on right hand side. Retains centre stand. For Triumph onto head fitting only



2 into 1 performance system which runs down the centre of the machine, necessitating the removal of the centre stand. Will suit all Triumph with onto head fitting, BSA 'unit and pre-unit', Norton SS and standard models

UNA75a	Triumph (will also fit Tritons)	£196.00
UNA75b	BSA Twins	£196.00
UNA75c	Norton, SS, Atlas. Enquire for other models.	£196.00
	Please state make and model when ordering	
	Short Megas recommended for all high performance systems, medium baffled, chrome plated	
UNA76a	Pipe diameter 1 3/8" to 2", Maximum diameter $3\frac{1}{2}$ ", Overall length $16\frac{1}{2}$ ", Exit diameter $1\frac{1}{4}$ "	£95.00
UNA76b	Pipe diameter 1 3/8" to 2", Maximum diameter 4", Overall length 15", Exit diameter 3"	£95.00
UNA76a2	Shorter reverse cone mega, slightly more open at exit	£95.00
UNA76c	17" Chrome with detachable alloy end cap. (Off road only). Universal bracket.	£95.00
UNA76c1	Longer version 26"	£95.00
UNA76d	20" All chrome reverse cone, universal bracket (Pre 1985 machines)	£95.00
	Post & packing 12.50 for one or more items	

Post & packing 12.50 for one or more items







UNA76a UNA76b UNA76c

Sports Replacement Systems



UNA77/1 Gold Star Silencer. top quality. With standard bracket, as above. Right hand, 'singles' or left and right hand 'pair' for Triton etc.

£125.00e

UNA78 Universal fitting long diffuser mega 1 3/8", 1½", 1 5/8"

£79.00



UNA78A Dunstall red end long diffuser type mega 1 3/8" – 1½" only

£85.00



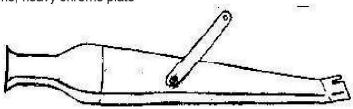
UNA79 TT silencer for use with our TT pipes

Can be used with all TT pipes except Triumph Oil In Frame (see page 45)

£125.00



UNA80 Mini Goldie silencer similar in shape to the old favourite 21" long universal fitting medium baffle, heavy chrome plate £125.00



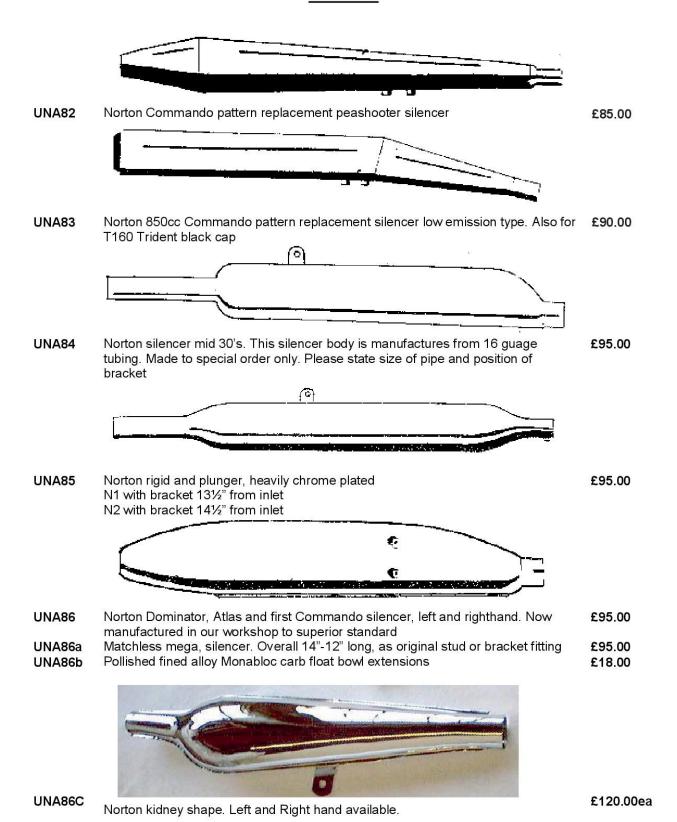
UNA81 American bell-ended mega approx. 18" long with kicked up or straight rear £79.00



Ariel fishtail silencer £150.00

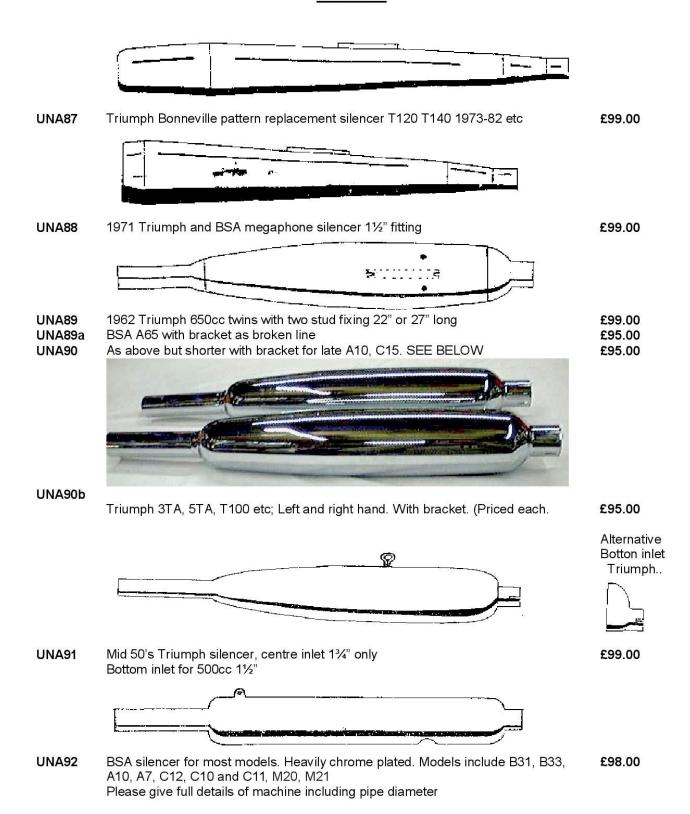
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<u>Silencers</u>



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Silencers



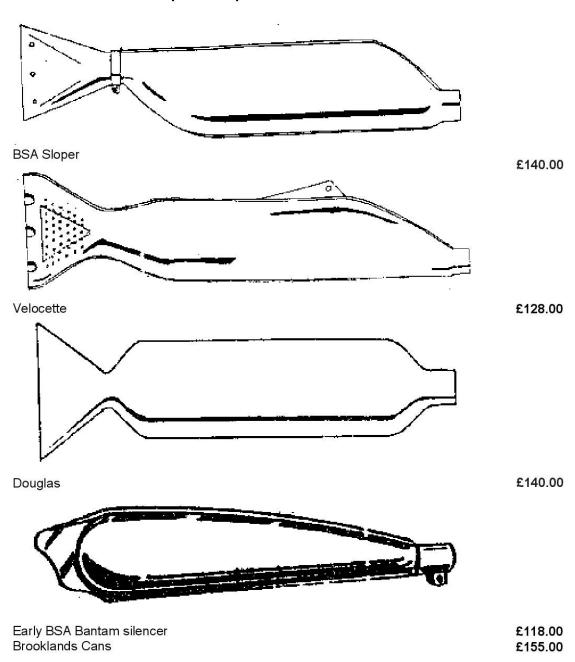
(Page 16)

Special Racing Megaphones

All made by us on the premises. Made to works specifications from top quality materials and best chrome plateVariations on these magas, can be made to your instructions. Ie, inlet size, bracket type or position etc.

UNA93	Garden Gate Manx		£910.00
UNA93a	Racing Mega with alloy silencer can – suitable for the big singles – state inlet size when ordering		£188.00
UNA94	500cc Manx Norton, for use with (UNA99) muff.		£110.00
UNA94a	As above with bracket.	Tari	£115.00
UNA95	As above with detachable baffle and bracket		
			£138.00
UNA96 UNA96a	350cc Manx Norton, for use with (UNA99) muff. With baffles and angled bracket.		£112.00
UNA96c	With bracket only.		£115.00 £95.00
UNA97	AJS 7R and G50		£119.00
UNA98	BSA Gold Star open mega 1¾", 1-7/8"		£120.00
UNA98b	13" length. As above with baffle		£122.00
UNA98a	Similar to UNA98 17" long with baffles and bracket. Suitable for ES2 in featherbed or any big single for 13/4"		£130.00
UNA99	pipe. Can be made in other sizes Short stroke megaphone support mounting muff. This muff must be used with UNA94 and UNA96		£39.50
			£3.50

Special Pipes and Silencers



A small selection of the type of vintage silencers made to special order, ring or write for quote giving if possible detail of your machine

Orders for special pipes and silencers – deposit to be paid before work starts Please note:

Orders for special pipes and silencers can only be accepted on the understanding that no delivery date can be given, as specials are made by hand one at a time, delivery depends on the work load at any given time. Unchromed pipes and silencers always take less time, our main problem being the length of time taken polishing and plating, this is done by an outside firm anf is therefore beyond our control.

Please note:

All special pipes and silencers will be made unplated, chrome plating will only be undertaken at the special request of the customer, no delivery date will be given under these circumstances.

Exhaust Pipes Chrome Plated

Norton		
PN29	Norton twins, Atlas High level one each side, 1-1/2" Outlet	£145.00
PN29a	As above 1-5/8" Outlet	£158.00
PN1	500c 16H SV	£72.00
PN2	Pre Featherbed Inter	£90.00
PN3	ES2 model 18, will fit back to pre-war	£90.00
PN4	600cc Big 4 SV	£90.00
PN6	ES2 13/4" 1956-60	£90.00
	ES2 Featherbed 1¾ " - 15/8" outlet	
PN6a	600cc 19S 1956 – 60	£90.00
PN8	600cc Twin 99 1956 – 60	£90.00
PN9		£145.00 pr.
PN16	350cc model 50 1960 - on, Featherbed frame	£90.00
PN22	650cc, 750cc, Dominator, SS, Atlas 15/8"	£145.00 pr.
PN25	Commando 1970, to accept Atlas silencer 1 5/8"	£145.00 pr.
PN26	Commando unbalanced, upswept at rear	£145.00 pr.
PN28	Commando interstate, unbalanced upswept to level	£145.00 pr.
	International models same as ES2 for various years and frames.	£90.00
	500t trials pipe made to special order	£110.00
BSA		
PB1	500, 600, M20/21 Girder forks	£68.00
PB2	500, 600, M20/21 Tele forks	£68.00
PB4	B31 / 33 Plunger and Rigid frames	£68.00
PB8	A50 / A65 Twin	£145.00 pr.
PB9	A50 / 65 Twins with balance pipe	£155.00 pr.
PB10	C10 / C10L, Side valve	£65.00
PB10a	C10 Side valve, upswept at rear	£65.00
PB13	A7, Rigid and plunger frames	£145.00
PB14	650 A10 Rigid and plunger frames	£145.00 pr.
PB15	125, 150, D10, D3 Bantam 1951 / 56 long	£55.00
PB16	250, C25, B25, Starfire etc.	£65.00
PB17	650, A10 1955 – 57	£145.00 pr.
PB18	B31, B33 1954 – 59	£65.00
PB20	150, 175, D3, D5, D7 Bantam 1956 - 71, 1 3/8" only, short pipe	£50.00
PB24	C11, C11g, C12, 13/8"	£65.00
PB24a	C11g, C12, 1½" pipe,	£65.00
PN25	125, D1 Bantam, long pipe 'early'	£65.00
PB26	C15 High level 13/8"	£65.00
PB27	B40, 350cc High level 13/8"	£65.00
PB28	A65 Siamese pipe 13/8"	£155.00 pr.
PB29	B50 Low leve; 1½"	£65.00
PB30	250cc C15	
	A10 and Super Rockets 1954 - 62	£65.00
PB31 PB34	A7 500cc 1953 to 57	£145.00
PB35	B31 350cc 1954 – 60	£145.00
		£65.00
PB36	1927 B27 250cc SV 1½" pipe	£75.00
PB37	Gold Star B31, B33 high level trials and scrambler	£95.00
PB38	V-Twins 550cc, 750cc, 15/8" one long one short for two separate silencers (pairs only)	£210.00
PB50	DB Gold Star scrambler (very long) 13/4".	£130.00.
PB99	Late oil in frame A65 with long brackets	£155.00 pr.
PB100	A7 - A10 Siamese pipes	£155.00 pr.
PB101	Rocket Gold Star Siamese. A10 etc;	£155.00 pr.
PB102	Spitfire pipes high level left hand 2 pipes	£155.00 pr.

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£5.00

Silencer Bracket

Exhaust Pipes Chrome Plated

Triumph		
PT2	5T, 6T with alternator 1947 – 1953	£140.00 pr.
PT4	5T, 6T Tiger 100 up to 1961 alternator 1¾"	£140.00 pr.
PT5	As above but reduced to 1½" dia. On pipe	£140.00 pr.
PT10	T15, T20 Cub 1953 – 1961	£65.00
PT17	T21, 3TA, T100A 1957 on 1½" dia.	£140.00 pr.
PT18	Tiger 90 and Daytona 1¼" dia. With 1 3/8" outlet	£140.00 pr.
PT19	Dynamo 650cc 11/2" with 13/4" cup each end	£140.00 pr.
PT19a	Alternator 650cc 1½" with 1¾" cup each end	£140.00 pr.
PT20	Without balance , onto head fitting	£140.00 pr.
PT20b	Unit 650/750 1½" with cup	£140.00 pr.
PT22	650 / 750 onto head std. Right hand siamese	£155.00
PT23	650 / 750 into head std. Right hand siamese	£155.00
PT24	T20 Cub, 1963 on	£65.00
PT27	Cross over high level, both pipes on left hand side, onto head fitting only 500cc and 650cc.	£155.00 pr.
	Trophy cross over siamese high level 13/4" splayed port only – made to order	£155.00 pr.
	TR25 cross over high level, left hand side	£65.00
	TR25 high level, right hand side	£65.00
	T20 trials Cub high level	£65.00
	T150, two pipes and manifold	£165.00
PT28	One pipe either side, high level, "made to order"	£155.00

Exhaust Pipe Cooling Rings

UNA100b	Standard Triumph, 1¾" Chrome steel c/w bolts	£15.00 ea.
UNA100c	Standard Triumph, 1 5/8" Chrome steel c/w bolts	£15.00 ea.
UNA100d	Norton twins, Dominator, Atlas etc	£19.25 ea.
UNA100e	ES2 Model 50, 18, 19 etc. Finned, shallow	£17.00 ea.
UNA100f	BSA twin, Alloy 1½"	£15.00 ea.
UNA100g	Triumph T140	£15.00 ea.
UNA101	Stainless Steel exhaust ring to fit Manx, ES2 models 50, 18, 19 etc.	£50.00 ea.
UNA101a	As above, mild steel	£17.00 ea.

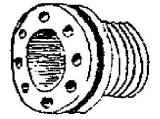
UNA101B Exhaust clamp sealing unit for push in exhaust adaption.

Kit consists of Jig, bit, tap and screws for alignment to head.

£49.85.

Picture to follow

UNA101



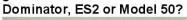
All prices in catalogue are inclusive of VAT

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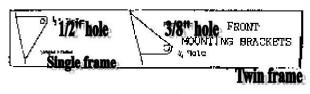
Unity 'Converta' Dural Engine Plates

UNA102 made from high tensile HP30 1/4" Dural

IMPORTANT; Note, when ordering please state code letter, year, engine (dynamo or alternator) and gearbox to be used. In the case of Norton frame please state twin or single cylinder model i.e.









UNA102 + Code

UNA102 + Code	-		T. S.	
Туре	Code	G/Box	Description	Price
Pre-Unit motors Triton Triton Triton	A B C	Triumph AMC BSA	Triumph Alternator or Dynamo motor. Norton twin cylinder frame	0400.05
Triton	Long	BSA	Long chaincases for A, B or C	£166.95 £178.57
Triton ES2 Triton ES2 Triton ES2	D E F	Triumph AMC BSA	Triumph Alternator or Dynamo motor. Norton single cylinder frame	£166.99
Tribsa Tribsa Tribsa	G H J	Triumph AMC BSA	Triumph Alternator or Dynamo motor. BSA duplex frame	£178.57
Norbsa Norbsa	Sbsa Samc	BSA AMC	BSA 500 650 Pre-Unit motor Norton twin or single cylinder frame	£168.95
Norbstar	Т	BSA	BSA 350 500 Gold Star motor. Norton twin or single frame	£168.95
Norton Commando Norton Commando	NC NCS		Norton Commando motor into twin frame Norton Commando motor into single frame	£182.15
Unit Motors				
Triton	K		Tri 350 500 motor. Norton twin or single frame	£168.95
Triton Triton	L L/2		Triumph As above but Triumph 650 750 motor T150/T160 motor twin or Manx frame. BSA Rocket 3.	£168.57 £168.00
Tribsa	М		Tri 350 500 unit motor. BSA duplex frame	£176.57
Tribsa	N		As above but Tri. 650 engine Complex kit, contains six p[lates.	£196.58
Norbsa	Р	BSA	BSA 650 unit motor. Norton twin or single frame	£166.58
Unity Ruby Norbstar	Q	Goldstar	ABSAF engine into Unity manx featherbed.	£175.00
A65 Tribsa	R		Tri 350 500 unit motor. BSA A50 A65 frame	£167.95
Norvin	Z		Vincent 1000 motor. Norton twin cyl. Frame	£178.53
Trifield	TF		Tri 350 500 unit motor into Enfield 250 frame	£168.95

Engine Plates continued

UNA104 Replacement Engine plates

Туре	Code	G/box	Description	Price
Norton	U	88	88, 99 or Atlas twin cylinder	£178.54
Norton	UL		88, 99 or Atlas twin cylinder into single featherbed	£178.54
BSA	W		Twin cylinder	£178.54
BSA	Х		Single cylinder Gold Star B models	£178.54
Triumph	Y		Twin cylinder rears only pre-unit	£98.00
Triumph	YU 650		Unit twin cylinder	£65.00
Triumph	YU3		3TA, 5TA rears	£70.00
Triumph	Yut		T140 unit twin (state left or right hand gear change)	£70.00
Velocette	ZA		Velocette Venom	£178.54
Norton	VL		Model 50, ES2 into twin featherbed	£178.54
Norton	V		Model 50, ES2 into single featherbed	£178.54
Norton	VM		Manx 350 and 500	£184.58
Norton	Model 30		Inter in Featherbed	£183.50

Any plates not listed here can be made to your own patterns, hardboard, cardboard or good accurate drawings must be provided. This will include, footrest hangers, silencer brackets etc.



Dural swinging arm gusset plate for Norton featherbed frames. Will allow better positioning of rear footrests and add extra class to your Triton or Norton. Also for 650 Unit Triumph up to Oil In Frame models.

A Norton £81.00

B Triumph £51.50

Footrest Kits



MD118 Triumph 650cc, twins 1965 – 1970 £232.50	
MD145 Triumph 650cc, 750cc twins 1971 – 1975 £232.50	
MD157 Triumph Trident T150 R/H gearchange £247.00	
MD162 Triumph Trident T160 L/H gearchange £247.00	
MD148 Norton 500cc, 600cc, 650cc, 750cc twins to 1967 £232.50	
MD148T As above but for Triton with Triumph gearbox £232.50	
MD153 Norton electric start Commando L/H gearchange £258.50	
MD154 Triumph TR7V, T140V L/H gearchange £247.50	
MD57A* Universal £136.00	
MD106m Manx Rearsets complete £223.80	

MD57A* Right hand gearchange only, kit consists of 2 footrests and 1 brake pedal.

Footrest folds to clear kickstart. The intention is to reverse gearchange lever £134.00

or fabricate your own linkage.

Please state ref. No. when ordering kits

MD148 Parts are available for this kit

(A) (B) (C) (D)	Brake side complete Gearchange side complete Gearchange lever only Brake pedal only	£97.00 £150.50 £69.00 £64.00
(E)	Footrest only "folding"	£46.50
(F)	Footrest only "non folding"	£43.50
(G)	Gearchange toggle Triumph (also asuitable for 3TA etc.)	£40.50
(H)	Gearchange rod, complete with clevis and clips	£44.50
(I)	Pin and clip	£1.60
(J)	Clevis for rod	£9.80
(K)	Pillion footrests to match rearsets (pair)	£59.50
(L)	Universal pillion footrests, folding (pair)	£24.00
(M)	Manx footrest peg+	£30.95
(N)	+Pillars, thick or thin flange? with nut (for above)	£12.50
(0)	Manx gear change pedal	£84.00
(P)	Manx connecting rod with clips	One side £42.00
(Q)	Gearchange toggle (not suitable for lay down box)	£42.00

Special Tools, Pullers and Extractors

UNA107 Spec		Price
P91	Tele fork tool	£32.50
P106	BSA Bantam clutch extractor	£15.50
P108	BSA magneto gear puller	£10.60
P110	Triumph twin clutch extractor	£10.70
P121	Triumph T20 half time pinion puller	£10.70
P117	BSA clutch internal thread extractor (6 spring)	£12.30
P118	BSA flywheel puller Bantam	£11.53
P121	BSA C15 clutch extractor	£11.50
P127	BSA clutch external thread extractor (4 spring)	£11.95
P155	Triumph cam wheel puller	£29.50
P158	Norton/Triumph half time pinion puller	£29.50
P162	Norton/AMC clutch extractor	£11.80
P168	Norton Commando clutch extractor	£16.90
P170	Norton commando engine sprocket extractor	£12.50
P175	Valve guide service tool kit	£21.70
P179	BSA push rod locating tool	£5.50
P180	BSA/Triumph clutch nut key	£9.90
P181	Gudgeon pin extractor	£35.85
P183	Norton C spanner (exhaust pipe nut)	£22.00
P110	Triumph manual magneto sprocket puller	£11.50
P189	Norton Commando rocker spind;e extractor	£14.90
P188	Strap wrench	£17.90
P190	Contact breaker remover (Norton)	£12.50
P192	BSA/Triumph 3 cylinder clutch extractor	£11.80
P195	Jap chain breaker (heavy duty)	£26.00
P196	Spoke nipple key	£10.50
P210	Cable oiler, hydraulic	£15.50
P194a	Cable oiler (heavy duty) hydraulic	£19.50
P211	Overhead valve spring compressor	£22.50
P229	BSA fork oil seal removing tool	£22.90
P236	Tri pre-unit fork oil seal removing tool	£22.63
P228	Universal spring removal & replacement tool	£12.81
P237	Valve guide punch tool	£8.53
P259	Cam wheel puller T140 Triumph	£19.20
P259h	Combination hexagon fork top nut tool plus C spanner for	210.20
1 20011	fork oil seal holders	£13.90
P215	Thread file metric	£23.50
P215a	Thread file UNF/UNC	£23.50
P215b	Thread file BSF/WHITWORTH	£23.50
P259f	Fork nut spanner BSA Triumph	£11.80
P220	Reynolds pattern chain rivet extractor with 2 spare tips	£20.00
P239	Universal rear shock C spanner	£11.82
P182	Universal extractor	£19.11
L99	Magneto spanner kit	£10.50
P233	Late A65/Triumph Fork oil seal removing tool	£32.30
P201	Tapet guide block tool removal and replacement	£32.50
P249	Clutch plate lolding tool. Triumph / BSA	£12.50
. 270		£12.50

Allen Screw Sets

UNA108				
SHC21	To suit mixing chamber and conc. Carb. Float chamber			£2.90
BSA SHC25 SHC34 SHC22 SHC24 SHC29	D1, D7 Bantam D10, D14 Bantam 175 C15, B44 C15, B40, C25, B44 C25, B44	1950 – 66 1967 on 1958 – 63 1958 – 63 1969 on	Engine Set Engine Set Engine Set Engine Set Engine Set	£17.50 £17.50 £17.50 £17.50 £17.50
SHC19	Gold Star B32, B34, B31, B33	1950 on	Engine Set	£17.50
SHC10	A7, A10 Twins	1950 – 63	Engine Set	£17.50
SHC17	A50, A65 Twins	1964 – 68	Engine Set	£17.50
SHC35	A50, A65 Twins	1969 on	Engine Set	£17.50
SHC104	A50, A65 Twins	1970 on	Engine Set	£17.50
SHC47	B50SS, B50T, Gold Star	1971 on	Engine Set	£17.50
SHC141 SHC145	Rocket 3 A7. A10 twins rigid and plunger	1969 On 1946 - 54	All covers Engine Set	£20.40 £17.50
Norton SHC12 SHC57 SHC16	500cc, 600cc, 650cc, Atlas twins 750cc, 850cc Commando 500cc, 600cc, 650cc, Atlas Commando		Engine Set Engine Set Gearbox	£17.50 £17.50 £5.80
SHC124	850cc electric start Commando		All covers	£17.50
Vellocette				

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Engine Set

£17.50

Viper and Venom

SHC90

Triumph SHC1	550/650cc twin	1946 – 62	Engine Set	£17.50
SHC39	T20 Tiger Cub	1964 – 70	Engine Set	£17.50
SHC24	TR25W	1966 – 68	Engine Set	£17.50
SHC29	TR25W	1969 on	Engine Set	£17.50
SHC7	3T, 5T, T100	1959 – 68	Engine Set	£17.50
SHC136	500cc twins	1969 on	All covers	£17.50
SHC134 SHC135	650cc twins 650cc, 750cc twins	1963 – 68 1969 on	All covers All covers	£17.50 £17.50
SHC133	T150 Trident	1969 on	All covers	£20.40
SHC148	T160 Trident		All covers	£24.50

Morgo Power Equipment

Advantages of using 750cc conversion

More Power 750cc No loss in RPM More Cooling Larger fins More Strength All one piece More Attractive Design blended to head More Silent Made from cast iron More Reliability Good engineering techniques More Economy Improved power weight ratio More Easy To Start Moderate compression ratio



UNA109	Description	Price
(A)	750cc conversion kit complete, 9 stud	£395.00
(B)	Gudgeon pin	£8.76
(C)	Gasket High compression 10:1	£11.80
(D)	Gasket compression 9:1	£16.20
(E)	Compressor Extra Low	£17.50
(G)	Piston standard, (+20), (+40)	£88.00
(H)	Full ring set	£57.00
(I)	Clips 4	£2.00
(J)	Big end nuts only (set of four)	£3.50
(K)	Tappet blocks std. Triumph	£37.25 pr.
(L)	Tappet block Thruxton	£44.80 pr.
(M)	Cylinder base nuts, set of 8	£15.00
(N)	Cylinder (only)	£249.00
(O)	Sludge trap bungs, Triumph	£7.50

The pistons are manufactured by one of the world's largest piston producers to give the following capacities

Std. 2.975" = 740cc Plus .020" = 750cc Plus .040" = 760cc Plus .060" = 770cc

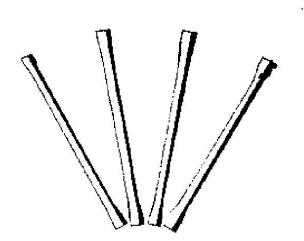
All pistons have cutaway for larger valves. Standard compression ratio is 9.5 to 1 with standard gasket. Alternative gasket available to give compression ratio of 10.5 to 1. Care should be taken when using Thruxton cams on valve to piston clearance.

UNA110 Oil Pumps		Price
(A)	Top quality high performance oil pump Pre-Unit	£92.00
(B)	As above but unit	£92.00
(E)	Rotary pump (Unit)	£170.00
(F)	Rotary pump (Pre0Unit)	£170.00
(G)	Oil pump gasket 'Unit' or 'Pre-Unit'	£4.00



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Dural Pushrods



UNA113 Dural Valve Collars
(A) Set of 4 Trium

Set of 4

(A) (B)

UNA112

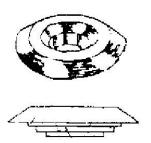
Manufactured from a special grade dural. Precision machined to fine limits. Supplied in sets of two for single cylinder, sets of four twin cylinder B, D, N, Z .+ V

(B) (D) & (N) These are available in standard original form only. Made from high grade aircraft quality dural with hardened end caps

£40.00

£40.00

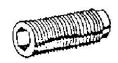
(B)	Triumph (std)	500cc to 1959 and all 650cc twins	£40.00
(C)	Triumph	350cc 1959 on	£40.00
(D)	Triumph (std)	500cc unit 1959 on	£40.00
(E)	BSA	C25, B25	£24.00
(E)	Triumph	TR25W	£24.00
(F)	BSA	A7	£30.00
(G)	Norton	650SS and Atlas .99 £10.50 each push rod	£44.00
(H)	Norton	Commando	£44.00
(j)	Triumph	650cc with 5TA cam followers	£40.00
(K)	BSA	A10	£30.00
(L)	BSA	C15	£24.00
(M)	Triumph	Tiger Cub std. With steel cup	£24.00
(N)	BSA (std)	A65	£40.00
(P)	Triumph	Trident T150	£56.00
(P)	BSA	Rocket 3	£56.00
(Q)	Triumph	Thruxton Bonneville	£40.00
(R)	BSA	50SS and B50T	£24.00
(U)	Velocette	Thruxton	£30.00
(V)	Triumph	750cc TR7 T140V	£40.00
(W)	Triumph	T160 Trident	£56.00
(X)	BSA	B40	£24.00
(Y)	BSA	B44	£24.00
(Z)	BSA (std)	350cc / 500cc DBD Goldstar	£35.00



Triumph 650cc and 750cc twins

Norton all twin cylinder models

UNA114 Hollow Tappet Adjusters



Tappet adjusters with allen key socket. To fit Tri, 500cc, 650cc and 750cc twins, T150 triples, 350cc and 500cc 1959 on, also Tiger Cub. BSA C15, A7, A10, A50 and A65. Tri. and BSA 3 cylinder machines. Norton Twins

Price £9.90 (set 4) £15.80 (set 6)

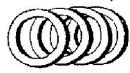
UNA115a Dural Tappet Nuts



One third weight of original nuts. To fit £4.00 (set 4) all above adjusters

UNA115b set of 6 £6.00 (set 6)

UNA116 Rocker Spacers



Hardened steel, reduces friction. These £12.00 components replace normal spring washer. Both faces ground finish. To fit 500, 650 pre-unit, 650 and 750 unit models.

Also fits BSA and Norton twins

UNA117 Engine Timing Disc



A hard plastic degree plate. Clearly marked to ensure accurate ignition timing.

No workshop should be without one.

£5.95

UNA118 Top Dead Centre Tool



A simple but effective tool for positioning the piston. Screws into 10, 12 or 14mm spark plug hole and has a scale calibrated in mm. Use in conjunction with timing disc.

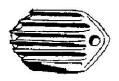
(A) 10, 12mm (B) 14mm

£12.80



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UNA119 Finned Rocker Box Covers (THREE PER SET)





For Norton, all models £78.50 (set of 3)

UNA120 Finned Rocker Box Caps

John Tickle



Suitable for Triumph pre-unit and unit. Standard rocker box caps for most British machines

(A) Triumph 9 stud head. All 350 .4 fins	£42.00
500 + 650 unit motor .3 fins cross head	£33.00
(B) Triumph 8 stud motors	£42.00
	(set of 4)
(C) Standard	£5.35
	(each)

Rocker Manifolds



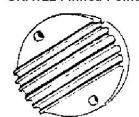
UNA121 Rocker Manifold – This is a new vastly improved item. For 8 and 9 std head

UNA121a As above for T14 0 £42.00

£42.00

£20.50

UNA121b Copper washers £0.32 ea.
UNA121c Domed Nuts £2.85 ea.
UNA122 Finned Points Cover John Tickle



Cover John Tickle
Polished aluminium casting. To suit
models with contact breakers.
BSA Triumph (please state model)

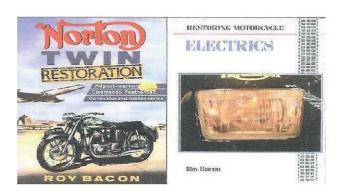
UNA123 Sump Plate

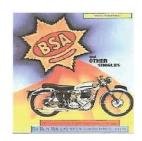


UNA123A	Converta magnetic sump plate, thiner version for extra ground clearance.	£26.50
UNA123C	350 – 500 Early Ünit	£21.50
UNA123D	Late Unit 3TA, 5TA, T100 etc.	£21.50
UNA123E	Magnetic Sump plate + drain + 4 screws	£38.00

Book Section

			Price
UNA124	Workshop Manuals		£24.00
121 BSA A10, A		187 Norton twins (pre con	nmando)
155 BSA A50, A6	35 twins	414 Triumph Tiger Cub	-
117 BSA Bantan	1	137 Triumph 350, 500, 60	0 unit twins
326 BSA 350, 50	00, 650 pre-unit singles	136 Triumph Trident, BSA	Rocket 3
127 BSA unit sin	gles	122 Triumph 650, 750 uni	t twins
125 Norton Com	mando	251 Triumph pre-unit twin	s
UNA124a	Manx general information manual	(photo copy)	£10.00
UNA124g	John Tickle, Manx spares list & in	struction.	
	manual. Photocopy, Early 1970's	prices. useful	
	information on 500 short stroke M		
	readung		£15.00
UNA124b	Maintenance manual and instruct	ion book, for	£12.50
	models International 30 & 40, upto 1		
	40 up to 1951	8 5 10	
UNA124c	Triumph tuning, by Stan Shenton		£15.00
UNA124d	Portfolio Books		
	Norton Comand, ultimate Portfolio.	A must for the	£18.00
	Commando enthusiast		
	Norton Dominator performance port	folio.	£18.00
UNA124e	Velocette Saga. The Story of a Gre	at Motorcycle by	£25.00
	C E Titch Allen		
UNA124f	Gold Portfolio. Road aand compari	son test	£20.00
	Lots of useful information		
	Vincent 1945 – 1980		
	Norton Commando 1968 – 1977		
	AJS and Matchless 1945 – 1966		
	BSA Single 1945 - 1963		
	BSA Single 1964 – 1974		
	BSA Twins 1946 - 1962		
	BSA Twins 1962 – 1973		
	BSA and Triumph Triples 1968 – 19	77	
	Triumph Bonneville 1959 – 1983	D f II	000.00
	Triumph Twin restoration by Roy	Bacon for all pre-	£28.00
	72 twins	- m f II t	000.00
	BSA Twin restoration by Roy Baco	on for all post war	£28.00
	twins	oon for all neet	638.00
	Norton Twin restoration by Roy B	acon for all post	£28.00
	war twins	con for all Cold	600.00
	BSA Single Restoration by Roy Ba	acon for all Gold	£28.00
	Post war pre-unit B.M.C. unit 4 stro	okas Bantams	£28.00
	Matchless & AJS restorations – al		£28.00
		ii post wai sirigies	£20.00
	and twins		





More books please enquire

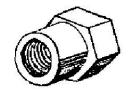
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UNA128 Torque Bar



Norton Featherbed wideline and slimline rear brake torque arm in polished aliminium. 8½" between hole centres, 3/8" diameter holes

UNA129 Wheel Nuts



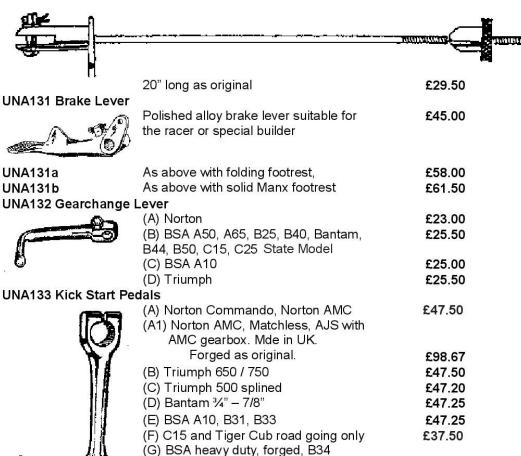
Norton alloy front and rear wheel nuts for all models. Manufactured from special grade dural to the highest specifications. Please state Featherbed or Commando £7.50 ea.

£60.50

Price

£13.50

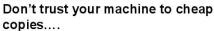
UNA130 Norton Brake Rod



Goldstar. Also fits A10, B33 etc;

UNA134 Norton Prop Stand, Featherbed

Made in the UK to the highest standard. Stainless steel.





UNA134a	Centre stand	
UNA134b	Centre stand complete with stainless steel fittings	£230.00
UNA134c	Centre stand spring	£8.50
UNA134d	Centre stand pivot bolt, nut, washer	£8.50
UNA134e	Centre stand spring hook	£6.60
UNA134f	Centre stand top spring anchor bolt	£6.00
UNA135	See page 47 for Yokes	
UNA205 Rectifiers	(A) Solid state replaces either positive or negative type 3/8" – 1 1/8"	£8.65
	(B) Positive	£24.15
UNA206 Steering Dan	nper	

The UNITY steering damper will fit all Featherbed frames, including MANX.

Complete, as in drawing. Ready to fit.

UNA207 Rev. Counter and Fairing Bracket

For late MANX fly screen. Stove enamelled Black.

£20.50

£78.50

£149.00



UNA208 Unity Logo Transfer



Transfers for £4.00 ea. helmets, mudguards, panniers, tanks headstock.etc. Actual Size shown

UNA139 Alloy Fork Top Nuts		
(See page 24 for	(A) Norton Alloy or steel for roadholder s	£35.00 pr.
special tool for fork top	(B) BSA 1971	£35.00 pr.
nuts and oil seal	(C) Triumph 1959 – 64 chrome steel only	£35.00 pr.
holders UNA259H)	(D) Triumph 1971	£35.00 pr.
	(E) Norton Commando alloy or chrome	£35.00 pr.
	(F) BSA B31-A10 Alloy or steel	£35.00 pr.
	(G) Short Commando for use with UNA137 instrument brackets.	£35.00 pr.

UNA140	Stainless washer for the above	£1.80 ea.
LINIA141 Fork S	tanchione	



(A) Norton Domminator – Atlas etc.	£85.00 pr.
(B) Norton Commando	£85.00 pr.
(C) BSA A7, A10, A65	£85.00 pr.
(D) Triumph T90, T100, T120, T140	£85.00 pr.
(E) Manx Norton Type	£85.00 pr.

(H) Manx Type dual rate external springs chrome £44.00 pr.

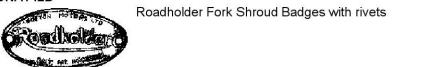
A manual management

UNA142 Fork Shrouds

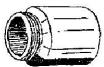
(A) Norton roadholder	£46.00
(B) Manx Type	£48.00
(C) Short shrouds for external springs	£41.00

£12.90 pr.

UNA142D



UNA143 Oil Seal Holders for Front Forks 'pair'



£39.50
£39.50
£49.90

Taper roller headstock bearings for Featherbed Nortons. See page 45, UNA195, Taper roller headstock bearings and dust cover plates for Featherbed Nortons

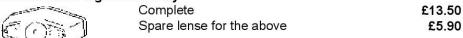
UNA144 Fork Crown Nut



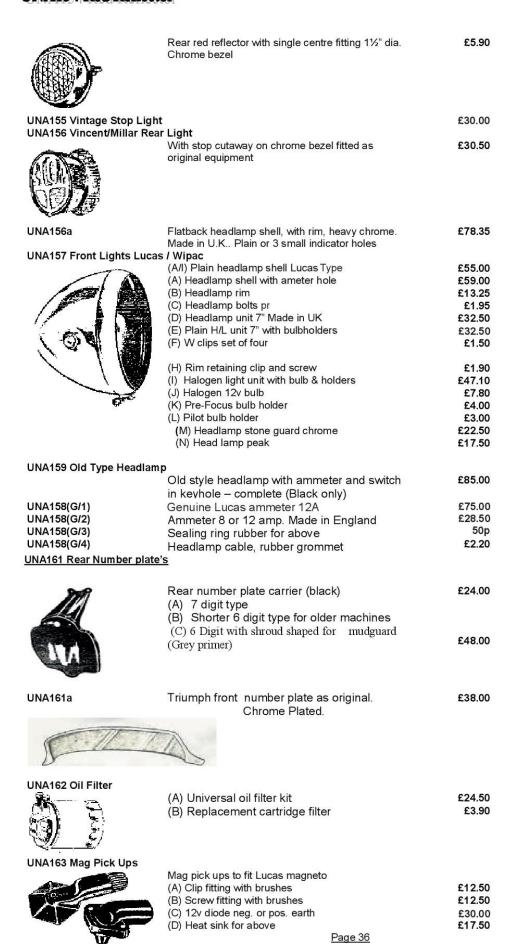
Norton short roadholder centre bottom £12.90 fork crown nut (under top yoke)

UNA145 Fork Crown Nut Norton short roadholder top centre £18.50 UNA145b No damper hole £16.00 **UNA146 Fork Bushes** (A) To fit BSA A-B models, Triumph twins State Model £35.00 (B) Norton 1 set £35.00 (C) as B but with oil seals. £40.00 **UNA147 Fork Gaitors** (A) Norton, BSA, Triumph £17.50 pr. Triumph after 1972 (B) £17.50 pr. **UNA148 Gaitor Clips** Stainless Steel gaitor clips to fit above £2.50 ea. gaitors UNA148a £5.00 ea. New, Stainless plain clips **UNA149 Parcel Grid** Triumph chromed petrol tank luggage £25.00 grid **UNA150 Parcel Grid Screws** Set of four chromed screws for parcel £10.00 grid **UNA151 Chaincase Bands** AJS and Matchless chaincase band in £17.50 aluminium **UNA152 Rubber Seal** (A) To suit UNA151 £10.00 £12.50 (B) To suit Norton chaincase State Year

UNA153 Rear Light Assembly



UNA154 Red Reflector





Grimeca 4 Leader

SILVER OR BLACK

Complete with 18" flanged alloy rim, spokes torque arm, cable post, clevis & pin, universal B/C cable + twin pull compensator.

NLA



Fontana 4 leader 250

Manx or Fontana Type 4 leader Complete as above. Used on Unity Norbstar.

£2750.00



BSA Triumph TL

Triumph, BSA Twin Leading shoe brake.

> £375 8" £575 7"

UNA164F

Unity Manx style Conical rear hub (See below) complete with Valanced Alloy Rim SS spokes and brass nipples MM2 18" or MM2 19"



POA



Rear Hubs

Genuine

Manx Type Rear Magnesium hub. Made to original patern. Built up, complete with SS spokes, sprocket 5/8+ 1/4. spindle, nuts, spacers and alloy rim. 4 to 6 months wait on this one £2750.00



Grimeca S/L Rear

200mm Rear single leading shoe hub Built up complete with spokes and alloy rim

NLA



Norton Twin leader

Unity Norton Twin leading shoe brake assembly. Will fit all Norton, full width front hubs. Polished alloy. £375.00



Gold POA

Matt Black



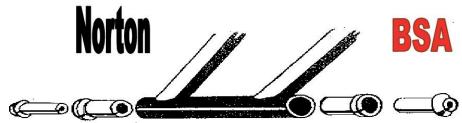




Unity Manx Style rear Conical Hubs

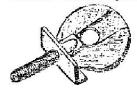
UNA165 Swinging Arm Conversion

Have your standard Norton swinging arm converted to the MANX type bush and sleeve



\mathbb{Q}			Ì
bearing	·	£125.00	
UNA165 UNA165a	Kit with instructions Machine and fit new bearings with old bushes removed	£140.00 £155.00	
UNA165b	Machine and fit new bearings with old bushes not removed	£165.00	
UNA165c	Swinging arm spindle with nuts	£17.00	
UNA165d	Frame spacer spindle with nuts	£14.00	
UNA165e	Swinging arm conversion for BSA A10 etc Please state spindle size 5/8" (16mm) or ³ ⁄ ₄ " (19mm)	£125.00	
	Original featherbed type swing arm bushes		
UNA165f	silent block.	£24.50.ea	
UNA165g	Commando	£16.80 pr	

UNA166 Chain Adjusters



(A) Manx type rear, stainless steel with plate £24.00 ea.

(B) Manx type rear chrome steel with plate £16.50 ea.

(C) Original stainless steel, Featherbed £8.50 ea.

(D) Original type stainless Commando £7

£8.50 ea.



UNA167 Rear Units

Hagon Guaranteed 2 years. Rear shock absorbers. To fit British bikes,

adjustable

UNA167 Top and Bottom Covers, Girling Type

(A) Top covers Black £16.00 pr. (B) Bottom covers chrome £21.50 pr.

To fit most Girling and Armstrong units

UNA168 Twin Carb Manifold

Converts single carb head to twin £91.75



UNA169 Manx No. Plate

Late Manx racing no. plate £35.50
UNA169a With screen £56.00
UNA170 Replacement screen for above £19.50
UNA214 Bottom clips for fitting Manx No. plate £13.50 ea.

fairing, left & right hand





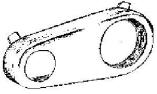
UNAMA
stick on
backing
sheet
for UNA171
and UNA169

Most Colours

UNA171B
Stick on numbers for above (Black or White) £1.00 each.

UNA172 Belt Drive Cover

Bolt centres 18 x 11. Glass fibre, complete with 2 carbon fibreloose brackets to be shaped and bonded in position For Dommie and Triton £58.50





UNA172b Belt Drive Cover (Blank)

17½ long blank suit 7R, G50, Manx etc.

£43.50

UNA173 Manx Type Chainguard



Manx Type primary chainguard Black, steel superb quality made to original

£88.00

drawings

UNA173A. Latest racing Manx Type primary guard.

£89.00

Primary Belt Drive Triumph Unit £537.00.

Pre Unit £537.00

UNA174 Rear Chainguards



Rear chainguard in stainless steel only. To fit

(B) Standard Dominator £36.50
(C) BSA B31, B33, A7, A10, early A65
NOT suitable for QD hub models £36.50

(D) for Unity Manx swinging arm £36.50 see UNA219

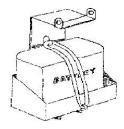
Complete Belt drive kits £599.29

UNA174A

Please state full details of Engine and gear box?

Belt Drve kit

UNA175 Battery Carrier



This battery carrier is ideal for specials using Norton frames and can be easily adapted to fit most machines. For use with central oil tanks, lugs bolt to the frame, fits behind gearbox, with rubber strap for battery

£35.00

UNA176 Battery UNA176a UNA176b



Battery for use with above carrier 6v £17.00 Battery for use with above carrier 12v £17.00 **EXIDE** Exide black battery standard size, £43.00

pattern rubber

UNA177 Battery Case, Black rubber. Closely resembles period cases.Two £28.50



UNA179 Oil Seals

O/E Part		Location	Motorcycles	Price
10 0005	No.		DCA T-:	Each
49-0025	1	Crankshaft D/S	BSA Triumph 250/500 BSA A65	£4.50
68-0026 04-0132	3	Crankshaft T/S High gear A10 drive side	Norton 650-750-850	£4.50 £4.50
90-147	4	Contact breaker	BSA D7-D14	£4.50
67-0674	5	Crankshaft D/S	BSA A65	£4.50
40-679	6	Contact breaker	BSA Triumph 250/500	£4.50
90-749	7	Crankshaft gearbox	BSA D7-D14	£4.50
57-946	8	High gear 4 speed	Triumph 650 - a65	£4.50
57-1478	9	High gear	Triumph 500	£4.50
05-2187	10	Crankshaft D/S	Norton 650-750-850	£4.50
57-2641	11	Kickstart shaft	BSA Triumph 250/500	£4.50
41-3045	12	High gear	BSA Triumph 250/500	£4.50
60-3500	13	High gear/T140 spr. Cover	Triumph T140	£4.50
60-3512	14	High gear 5 speed	Triumph 650 - 750	£4.50
06-3609	15	Contact breaker	Norton 650-750-850	£4.50
57-3634	16	High gear	BSA A75 - Triumph T150	£4.50
57-3642	17	Clutch pull rod	BSA A75 - Triumph T150 - T160	£4.50
57-3644	18	Clutch	BSA A75 - Triumph T150 - T160	£4.50
70-3833	19	Sprocket cover medium	Triumph 650 - 500	£4.50
70-3876	20	Crankshaft D/S	Triumph 650 - 500	£1.50
60-4442	21	Gear change shaft	Triumph T160	£1.60
70-4568	22	Contact breaker	Triumph 650 - 500	£4.50
70-4578	23	Sprocket cover small	Triumph 650 -500	£4.50
06-5956	24	Chaincase	Norton 750-850	£4.50
06-6145	25	Kickstart shaft	Norton 650-750-850	£4.50
70-7565	26	Sprocket cover small	Triumph 650 - 500	£4.50
04-8023	27	Crankshaft T/S	Norton 650-750-850	£4.50
86-8769	28	Contact breaker	BSA D14	£4.50
06-2726	29	Valve stem	Norton 750-850	£4.50
05-1168	30	Pre-unit drive side	Triumph 650	£4.50
05-132	31	Commando high gear	Commando	£4.50
60-3510	32	Sprocket housing	Triumph T160	£4.50
40-0977	34	Cranckshaft T/S	BSA A7 - A10 - A50 - A65	£4.50
			C15-C25-B25-B40-B44	£4.50
OIL SEALS - FROI	NT F	ORKS		
97-2641	30	Triumph 500 - 650 – 1956 to 1963 BSA B31/33/A7/A10		£4.50
97-1500	35	Triumph 500 - 650 - 1963 - 70		£4.50
97-4001	36	BSA Triumph 250 - 500 - 650 - 75		£4.50
97-4001		BSA Triumph 250 - 500 - 650 - 75	50 1971 On	£4.50
17713	37	Norton Commando - Atlas		£4.50
40-5049	38	BSA C15		£4.50
29-5313	39	BSA A10 (early)		£4.50
65-5451	40	BSA A10 (late) A65 - B25 etc		£4.50
97-5286	41	BSA Bantam		£4.50
Additions				
CL 6260	28	Gearbox	BSA A10 – B31 – etc.	£4.50
57-1956	22	Kickstart shaft	Triumph T120 – T140	£4.50
90-147	4	T/side C/case	BSA D7 – D14, D1	£4.50
90-749	7	D/side C/case	BSA D7, D14, D1	£4.50
MCA 601	1	Oil seal kit T120/T140 Triumph	Engine & gearbox	£14.50
28972	1	Large. K2F Magneto		£4.50
22474	23	ES2 Drive side main	Late Featherbed	£6.28
673067	28	BSA A10 s/arm g/box driveside		£5.20
680027	28	BSA A65 g/box driveside		£4.50

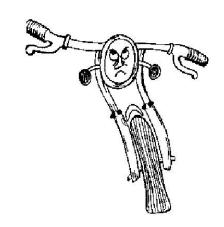
UNA180 Seat Covers

T200	Speed twin 1950 on (short)
T201	T110 1954 to 1959 (long)
T202	3TA 1962 – T889 1969 (Grey top)
T203	T21 (grey top)
T205	Bonneville TR6, 5TA, T100 1965 onwards (1972 T100R Daytona etc.)
T204	Trident T150
T206	Bonneville 1974 wide nose oil in frame
T207	Bonneville oil in frame 1975 – 77, T140
T208	Bonneville oil in frame 1978 – USA and home dropside
T209	Trophy 250 fluted top and TR25W
T210	T25 Blazer oil in frame
T211	Cub
T212	T160
T214	Triumph square back
T215	T120 1971 – 72 Hinged clip fixing wide nose
T216	1980 on stepped back
T217	Hurricane
Norton	
N100	ES2 model 50 wideline model 7
N101	Dominator ES2 model 50 wideline featherbed frame 77, 88, 99 1950 – 60
N102	Slimline 650ss model 50 ES2, Jubilee, Navigator, Electra
N103	Atlas
N104	Mk 1 Commando fastback
N105	Roadster
N106	Interstate
N107	Easyrider
N108	Roadster racer
N109	Interstate racer
Other seat cov	ers in stock from Ariel to Vincent see page 50



Triumph





UNA 181 Boyer Bransden Transistor Ignition Kits

(A)	BSA – Triumph 3 cylinder	£99.50
(B)	Norton Commando	£99.50
(C)	BSA – Triumph twins (unit cons)	£99.50
(D)	BSA – Triumph single (side points)	£99.50
(E)	Transistor, electronic ignition box Stainless Steel	£19.25

The kit for the three cylinder model requires 6v coils therefore on some models these will have to be fitted as an extra

6v coils for Triumph 3 cylinder each £24.99

Carburettor Acessories

UNA182 Special extended pilot air and throttle stop screws.



With hexagon heads for easier tuning of all AMAL concentric carbs. Set of two supplied complete with neoprene 'O' rings

£7.50

UNA182 Carb Gasket Sets

UNA182a	Concentric Mk. I	
UNA182b	Monobloc	
UNA182c	Concentric Mk II	

£4.00 £4.00

£4.00

UNA183 Mixing chamber top and float chamber screws.



AMAL concentric carbs. Set of four for easier maintanance. Supplied with allen £4.00

£11.20

£6.50

UNA183A Twin carb cale junction box UNA184 'VITON' tipped float needle



The new 'Viton' tipped float needle fits all AMAL concentric and monobloc carbs. It

has been specifically designed to help in overcoming carb. Flooding problems of all kinds, notably those caused by dirt, or by wear after prolomged usage.

The rubber tip of every float needle is precision ground to provide a truly conical surface for perfect sealing. The tip material possesses excellent corrosion resistance and is unaffected by all normal gosiline type fuels

UNA185 Main Jets





AMAL monobloc and concentric carb. Main jets State Size

UNA186 Alloy tickler conversion





For all Amal concentric carbs. This apecially shrouded tickler has been designed for better protection from water and dirt and is easier to operate.

£7.50

£18.00

UNA186a Float Chamber

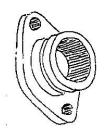
Float chamber Extension, for Amal Monoblock carb



Page 43

Carburettor Accessories

UNA187 Inlet Manifold



Use of this manifold enables the fitting of AMAL concentric Mk. 2 model carbs.

Manufactured from die-cast alloy and available in straight design and varying internal diameters

Manifold straight 28mm 2" hole centres 6/28

Manifold straight 30mm 2" hole centres 6/30

Manifold straight 32mm 2" hole centres 6/32

Manifold straight 34mm 2" hole centres 6/34

UNA187a Carb. Manifold adaptor rubbers for above UNA188 Standard Bellmouths

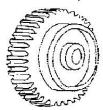




Standard bellmouth with gause. Please state type and series of carburettor £14.50

UNA188a Velocity stacks for 600 or 900 series MKI carbs. £51.25 UNA188b, as above for genuine MKII carbs £59.00

UNA189 Triumph Mag. And Timing gears (Dural)



j	
(A) Mag. Gear - pre-unit	£33.00
(A2) Mag. Gear auto advance	£33.00
(A3) set of 3, 1 idler + 2 cam gears	£88.00
(B) Idler gear	£29.90
(C) Cam gears (each)	£33.00
(D) Dynamo gear – pre-unit	£16.70
(E) BSA Mag. Gear	£30.50
(E2) BSA Mag. Gear auto advance	£28.50
(F) BSA Cam gear A50 A65	£28.50
(G) BSA Idler gear	£21.50
(H) BSA A10 camwheels pr	£55.00
- Control	

UNA190 Manx Rear Wheel Nuts



Manx Type rear wheel nuts made in alloy, same thread as Norton Dominators etc.

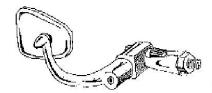
£12.00 each.

UNA191 Push Rod Tubes (Triumph)

These alloy push rod tubes have been manufactured and modified from pattern to provide much superior sealing surfaces, which hold oil far more effectively than conventional chromed steel



Machine	Year	O/E Part No.	
650cc Pre-unit alloy	1957 - 64	70-3646	£45.00 each.
head plus early unit			
650cc Unit	1965 – 68	70-6000	£45.00 each.
650cc Unit	1968 - 72	71-2575 &	£45.00 each.
		70-9349(6 holes)	
750cc T140, TR7	1973 – 80	71-3329 (6 holes)	£45.00 each.
750cc T140 Alloy	1980 on	71-7191 (4 holes)	£45.00 each.
barrels etc.			
500cc Unit Eearly di	distributor	703755	£45.00 each.
500cc Unit Late	1963 – 68	704751	£45.00 each.
T150 Triples		70-6955	£45.00 each.
T160 Triples			£45.00 each.
500 unit	1970+71	709512	£45.00 each.



UNA192 Bar End Mirrors

Fits both left and right hand, available in Matt Black and Chrome plate

(A) Chrome	£17.95
(B) Matt Black	£17.00
(C) Stadium replica, Bar end stainless, highly polished	£41.00
(D) Bar end mirror stainless, highly pollished	£30.00

UNA194 Petrol Tank Cap

Original type Norton petrol cap chrome plated £25.00

UNA194a Plain chrome £15.00

UNA195 Headstock bearings

Taper roller headstock bearings for Featherbed Nortons £13.50 ea £7.20ea UNA195a Headstock bearing dustcover stainless UNA195b Norton Featherbed wheel bearings £30.92 pr

UNA196 Top and Bottom Covers

chrome bottom covers will fit Armstrong units see page 38 **UNA196A** Top covers black

£16.00 pr **UNA196B** Bottom covers chrome £21.50 pr

UNA197 Transfers









(A) Triton Red 5" in length	£7.50 ea
(A/1)Triton Black 5" !!	£7.50 ea
(B) Triton Black Red edge, 7"	£7.50 ea
(C) Triton Black Gold edge, 7".	£7.50 ea
Black + Gold lines to	
match. See page 3	
(D) Triton All Gold	£7.50 ea
(E) Triton All Black	£7.50 ea
(D/1)Triton Black Gold foil edge	£10.50 ea
(D/2)Triton Gold foil,	£10.50 ea
(F) Norton Registered Trade	£7.50 ea
Mark, waterslide	
(F/1) Norton Vynil No T Mark	£7.50 ea
(G) Norbstar Black red edge	£7.50 ea
(G/1) Norvin Black red edge.	£7.50 ea
(- ,	21.00 ca
(H)) Small tin clear enamel to	£1.20

Girling type black top covers,

(H)) Small tin clear enamel to suit above	£1.20
(J) Brit-Iron Logo for the	£7.50
members of the Brit-iron list at	
listserv indiana.com	
Iron on for T shirts. Metalic	
Silver only. Now you will all	
recognise each other.	

UNA199 Norton Fro	ont Wheel Spindle				
	Norton roadholder front wheel spindle,	£25.50	£4.50		
	Stainless 7" or 7 3/8"				
UNA200 Rear Mudguard Loop					
3. Hadarananaran san kasa kasa kasa kasa kasa kasa kas	Manx type mudguard loop to bolt to	£56.50	£6.00		
	wideline frame, Finished in gloss black				
	powder coating.				
UNA200b	Loop for Slimline frame	£56.50	£6.00		
UNA200c	Chrome plated mudguard loop, details	£68.50	£6.00		
	as above				
UNA199b	Rear wheel spindle	£23.50	£4.40		
UNA206	Steering Damper (see page 33)				



Wideline

Norton Rolling Chassis



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UNA135 Manx Top Yoke

£102.50

Cast in top quality LM 25 alloy polished, fits all featherbed Nortons with 7" centres

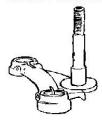
UNA136 Norton Top Yoke



Cast in top quality LM 25 alloy polished, fits all featherbed Nortons with 7 3/8" centres

£114.50

UNA210 Manx Bottom Yoke



Made to original Norton drawing in top quality LM 25 alloy polished to match the top yoke, fits all featherbed Norton frames with 7" or 7 3/8" centres State Size

£166.00

£22.45

£22.45

£49.50

See UNA195 for Taper Roller Bearings, etc. Page 45

UNA137 UNITY CONVERTA Instrument Brackets



Polished alloy instrument brackets for mounting under fork top nut

UNA137a UNA137b UNA137c UNA137d



Blank (no holes) single Single will fit all Double (twin) Large hole single (81cm) Twin bracket will Norton 7" upto 1959. 7 3/8" 1959 onwards and Triumph, BSA, T120 6½", 6¾", T140 7 5/8" State Size



UNA212 Oil Seal Holders



Norton alloy oil seal holders to fit with external fork springs, either gaitored or open (bottom)

£42.50 pr.

UNA212A 37.00 pr

Norton alloy external spring seatings (top) to match above.

UNA213 Manx Type Gearchange

Complete with folding footrest, rod and £150.50

A toggle.

B As above but with solid footrest and brake

pedal. £192.00

UNA213a Manx Type footrest peg & pillar £27.00
UNA213b As above complete with gear change rod and toggle £98.00

UNA213c Gear change lever only £52.00

For complete Manx Type footrest kit see page 23

UNA215 Clutch Conversion



BSA Triumph. Special clutch centre to allow you to fit a Triumph clutch to all BSA twins and singles. New larger type, gives a less twisty, wobbly clutch (The words of the manufacturer)

Thrust Washer for above

£2.50

£64.50

UNA215a Manx Front Brake Cable Guide



Fits onto Roadholder fork sliders £8.50 UNA215B Stainless £12.90



UNAX12 Norton Commando interstate approx 3 gallon.

UNAX5 Manx style with Triumph T140 Oil in frame base

Please enquire

Please enquire



UNAX14 Street Srambler. Preoil in frame. 19" overall length. Triumph base.

Please enquire

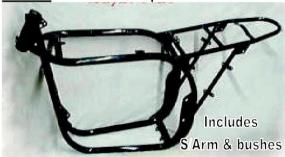
UNA218B Alloy box section swinging arm. Complete.



UNA218B
£490.00 Wideline or slimline available.
Torque arm bracket on side requested.!!



UNA218 Manx Norton replica Frame Suitable Triton and other specials,



Norton replica light weight racing frame.
Made from T 45
aircraft spec. higher carbon content.
Bronze brazed for extra durability.
Comes complete with swinging arm and Manx Type bushes VAT inclusive.

<u>UNA218gs</u> As above but with scoop for Gold Star sump. £1,745.00

UNA128HT

As above but built to take Hinckley Triumph engine, gearbox and original hinckley rear swingarm. Front end made to take Manx short roadholder forks, see UNA218C.

£1,692.00

<u>UNA218HD</u> Coming soon, Manx Norton replica frame, built to take various Harley Davidson engines. Details to follow.

POA

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UNA218a Standard Frame Wideline

Standard Featherbed frame. Wideline, with most popular features incorporated, including bushed swinging arm. Please state if engine is ES2. VAT inclusive

£1,800.00

UNA218D

John Tickle replica frame.

£1,800.00

UNA219 Manx Type Swinging Arm



Complete with UNA165 phospher bronze bushes, spindle and nuts

£420.00

UNA220 Frame Spacer Painted Black



£65.50

Seat Covers

AMC Models AM1 G8 AS pre '196 (stud in base) AM₂ G8 AS after 1956 (short) SS 500 Twin (short) AM₃ AM4 16M/S53 (short) AM5 Wrap over type AM6 AJS single AM7 **CSR** AM8 Matchless G2/250 (AJS single base) AM9 AMC long pattern **Ariel Models A1** Huntmaster all S/A models (larger type) Hunter 5S A2 Square 4 4G56 Dualite type **A3** Arrow and Leader types **BSA Models B1** Dualite B2 Round nose, 59 G/Star, 54 B31, G/Flash 58 348 G/Star, 54 B32, R00 499 G/Star, 55, 646 Road Rocket, 56, 497 Shooting Star 56 **B3** Rocket A7 54 **B4** A65 Flat **B5** A65 Hump **B6** Oil in frame Lightning 74 **B7** C15 DC10 **B8 Bantam** Starfire **B9** Oil in frame Gold Star **B10 B11** Rocket 3 Mk. 2 BSA Square back **B12** Rocket 3 Mk. 1 **B13** Royal Enfield Models RE1 Early Bullet 58 Constellation RE2 55 Bullet 577 Supermeteor Std. type GT 250 (small hump) RE3 RE4 Constellation (small hump) RE5 RE std. new (fibreglass base) Velocette Models Venom 58 (wide nose) V1 V2 Venom sports (dropside) **V3** Viper / Venom 1956 (step up flat) V4 Step up type V5 LE V₆ Thruxton Vincent Models HRD Black Shadow 1948 VIN1 Old pattern VIN11 Miscellaneous FB₁ Francis Barnett wide nose

More seat covers on page 42, Triumph and Norton

All Seat Covers £26.50, Were £40.50

Wrap over Dragonfly green, No clips

BMW R60/5

BO1

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